



## STOP READ THIS WARNING!

Make sure you test fit these exhaust components BEFORE any cutting, welding or unnecessary bending is done. Once modified, the components of the system are NOT RETURNABLE.

If you are unsure of the proper installation procedures or fitment, please contact a qualified exhaust shop or call our tech lines toll free at 800-421-3890 or visit our installation gallery at: [www.pypesexhaust.com/install](http://www.pypesexhaust.com/install)

One of our experienced exhaust techs will be glad to assist you in any way. Thanks and enjoy you new...

Pypes Performance Exhaust!

SCROLL DOWN FOR INSTRUCTIONS



## SMC24/ SMC26

Stainless steel cat-back exhaust system for  
2011-12 Dodge Charger

**SMC24:** 2011-12 V8 Charger 2.5" Cat-Back

**SMC26:** 2011-12 V6 Charger 2.5" Cat-Back\*

**\*NOTE:** Will not fit with AWD vehicles



Thanks again for purchasing your new stainless steel Pypes Performance Exhaust 2011-12 V6/V8 Charger Cat-back system. Please be sure to confirm all the components in the kit were received in your shipment before beginning installation. If you find any components missing, please contact our office at 800-421-3890 for replacement. Installation of these kits will require a few simple tools: jack stands, 13mm & 15mm wrenches, cutting device and penetrating oil. For a quicker and tighter installation, air tools are recommended. Technical assistance is available both online at [www.pypesexhaust.com](http://www.pypesexhaust.com) or 800-421-3890.

1. Begin by placing the vehicle on a lift or four jack stands at maximum height. This will aid in an easier installation.

2. Unbolt your existing system starting at the connection behind the factory catalytic converter downpipes.

3. It's time to install your new Cat-back system. Begin by installing the two band clamps (part #HVC21) onto the x-pipe. Snug the clamps but do not tighten yet.

4. Now install the two mufflers with band clamps, snug but do not tighten.

5. Next install the new four piece tailpipes into the rubber insulators. Notice that the pipes that connect to the mufflers have only one hanger and the rear pipes have two hangers. Remember to use a band clamp at the center joint.

6. Finish by making all the final adjustments to the system. Tight all clamps.

**TECH TIP:** Loosening the downpipes above the catalytic converters at the manifold will greatly aid you in aligning this system. Tighten these connections last.

7. Check all the connection points periodically, as they may come loose.

Note: When tightening the HVC21/24/25/26 band clamps, make sure the I-block in the center of the clamp is against the head of the bolt. Failure to do so will result in the clamp not tightening properly or the I-block to break.

**Now it's time to fire up that muscle car and enjoy your new Pypes Performance Exhaust.**

